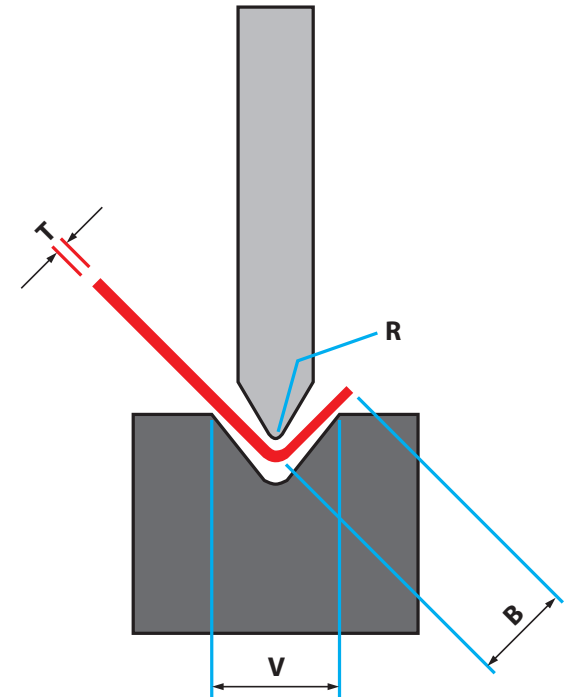
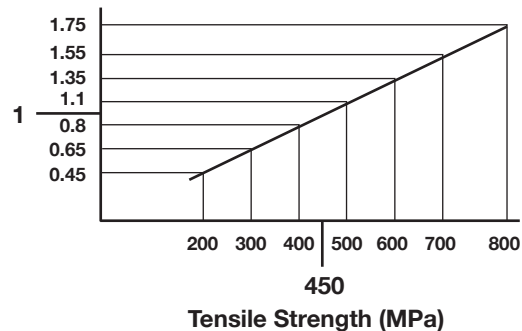


BENDING FORCE CHART

PLATE THICKNESS (mm)			0.5	0.8	1	1.2	1.5	1.8	2	2.5	3	4	5	6	8	10	12	15	20	32
V	R	B																		
4	0.7	2.6	4	10.5																
8	1.5	5.2	2	5.5	8	11.5	18													
10	1.7	6.5		4.1	6.5	9.5	14.5	21	26					Tonne/Metre						
12	2	7.8			5.5	8	12	17.5	21.5	33.5										
16	2.7	10.4				6	9	13	16	25	36									
20	3.4	13					7.5	10.5	13	20	29	52								
25	4.2	16						8.5	10.5	16	23	41								
30	5	20							14	19	34	54								
35	6	23								17	30	46								
40	7	26								15	26	40	58							
45	7.5	29									23	36	52							
50	8.5	32									21	32	46							
55	9	36										30	42							
60	10	39										27	39							
65	10.8	42										25	36							
70	11.7	45											33	59						
75	12.5	49											31	55						
80	13.5	52											29	52	80					
85	14	55												49	76					
90	15	58												46	71					
100	17	65												41	64	93	144			
110	18.5	71													59	84	131			
120	20	78														54	77	120		
140	24	100															66	103		
170	29	120															55	85	151	
200	35	145																72	128	200
250	44	180																	108	169

Correction Factor



100% Australian Owned Est. 1930

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